



**TWISTED  
THROTTLE**.COM

*Bolt-On Touring Accessories that fit YOUR motorcycle!*

## Expansion Rack For Steel Racks

**GPA.00.804.10000**

### PLEASE READ BEFORE INSTALLING

TWISTED THROTTLE products should be installed by a qualified, experienced motorcycle technician. If you are unsure of your ability to properly install a product, please have the product installed by your local motorcycle dealer. TWISTED THROTTLE takes no responsibility for damages caused by improper installation.

All screws, bolts, and nuts, including all replacement hardware provided by TWISTED THROTTLE should be tightened to the torque specified in the OEM maintenance manual for your motorcycle. If no torque specifications are provided in the OEM maintenance manual, the following torques may be used:

M5.....	3.5 ft-lbs (5 Nm)
M6.....	7 ft-lbs (9.6 Nm)
M8.....	13 ft-lbs (18 Nm)

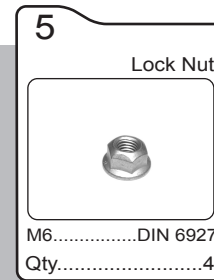
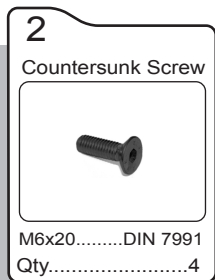
All screws, bolts, and nuts should be checked after driving the first 30 miles (50 km) to ensure that all are tightened to the proper torque.

Medium strength liquid thread-locker (i.e., "Locktite") should be used to secure all screws, bolts, and nuts.

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**Step One:** Mount the left and right sides of the expansion rack to your steel rack in the position illustrated below. Note: If you are mounting to a first generation steel rack (part # ends with "20000") you will need to use the washer and lock nut provided (see figure 1). All second generation steel racks (part # ends with "20001") have press nuts integrated into the rack to allow for fast and easy adjustment of the expansion rack.

